



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of: Regulation (EC) No. 1907/2006 and Regulation (EC) No. 1272/2008

BOSTIK BORN2BOND STRUCTURAL PART A
Supersedes Date: 15-Jul-2020

Revision date 10-Feb-2023
Revision Number 3.02

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product Name BOSTIK BORN2BOND STRUCTURAL PART A
Pure substance/mixture Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use This product is a cyanoacrylate-based adhesive
Uses advised against None known

1.3. Details of the supplier of the safety data sheet

Company Name

Bostik Limited
Common Rd
ST16 3EH
Stafford UK
Tel: +44 (1785) 27 26 25
Fax: +44 (1785) 25 72 36

E-mail address SDS.box-EU@bostik.com

1.4. Emergency telephone number

United Kingdom Bostik: +44 (1785) 272650 (9am to 5pm Mon-Fri)
NHS: 111

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Regulation (EC) No 1272/2008

Skin corrosion/irritation	Category 2 - (H315)
Serious eye damage/eye irritation	Category 2 - (H319)
Specific target organ toxicity — single exposure	Category 3 - (H335)
Category 3 Respiratory irritation	

2.2. Label elements

Contains ethyl-2-cyanoacrylate



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Signal word
Warning

Hazard statements

H315 - Causes skin irritation.
H319 - Causes serious eye irritation.
H335 - May cause respiratory irritation.

EU Specific Hazard Statements

EUH208 - Contains Mequinol. May produce an allergic reaction
EUH202 - Cyanoacrylate. Danger. Bonds skin and eyes in seconds. Keep out of the reach of children

Precautionary Statements - EU (§28, 1272/2008)

P261 - Avoid breathing vapours
P264 - Wash face, hands and any exposed skin thoroughly after handling
P280 - Wear protective gloves and eye/face protection
P337 + P313 - If eye irritation persists: Get medical advice/attention
P312 - Call a POISON CENTER or doctor/physician if you feel unwell
P403 + P233 - Store in a well-ventilated place. Keep container tightly closed
P501 - Dispose of contents/ container to an approved waste disposal plant

Additional information

This product is part of a kit. Please also refer to the SDS for the other component(s) of the kit.

2.3. Other hazards

Will bond to skin. Polymerises with evolution of heat. Polymerises with evolution of heat. Will bond to skin. Bonds skin and eyes in seconds. Harmful to aquatic life. Combustible liquid.

PBT & vPvB

This mixture contains no substance considered to be persistent, bioaccumulating or toxic (PBT).

SECTION 3: Composition/information on ingredients

3.1 Substances

Not applicable

3.2 Mixtures

Chemical name	EC No (EU Index No)	CAS No	Weight-%	Classification according to Regulation (EC) No. 1272/2008 [CLP]	Specific concentration limit (SCL)	REACH registration number
ethyl-2-cyanoacrylate	(607-236-00-9) 230-391-5	7085-85-0	40 - <80	Skin Irrit. 2 (H315) Eye Irrit. 2 (H319) STOT SE 3 (H335)	STOT SE 3 :: C>=10%	01-2119527766-29-XXXX
Mequinol	(604-044-00-7) 205-769-8	150-76-5	0.1 - <0.3	Acute Tox. 4 (H302) Eye Irrit. 2 (H319) Skin Sens. 1 (H317) Aquatic Chronic 3 (H412)	-	01-2119541813-40-XXXX
Hydroquinone	(604-005-00-4) 204-617-8	123-31-9	0.01 - < 0.05	Acute Tox. 4 (H302) Eye Dam. 1 (H318)	-	01-2119524016-51-XXXX

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				Skin Sens. 1 (H317) Muta. 2 (H341) Carc. 2 (H351) Aquatic Acute 1 (H400) Aquatic Chronic 1 (H410)		
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Full text of H- and EUH-phrases: see section 16

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59)

SECTION 4: First aid measures

4.1. Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance. If irritation persists or eye and/or skin remains bonded: Get medical advice/attention.
Inhalation	Remove to fresh air. IF exposed or concerned: Get medical advice/attention. Get medical attention immediately if symptoms occur.
Eye contact	If eyelids are bonded closed or if skin to skin or skin to clothing bonding has occurred, release bonding by covering affected area with a pad wetted with warm water. Do not force eyes or any bonded skin apart. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If irritation persists or eye and/or skin remains bonded: Get medical advice/attention. Do not rub affected area. Get medical attention if irritation develops and persists.
Skin contact	Polymerises with evolution of heat. If eyelids are bonded closed or if skin to skin or skin to clothing bonding has occurred, release bonding by covering affected area with a pad wetted with warm water. Do not force eyes or any bonded skin apart. If irritation persists or eye and/or skin remains bonded: Get medical advice/attention. Wash off immediately with soap and plenty of water for at least 15 minutes. Allow acetone or warm water to penetrate the bond and gently attempt to move bonded areas without pulling the skin away from bonded area. Do not remove clothing if adhering to skin.
Ingestion	Ensure breathing passages are not obstructed. The product will polymerise immediately in the mouth making it almost impossible to swallow. Saliva will slowly separate the solidified product from the mouth (several hours). Do NOT induce vomiting. Rinse mouth. Never give anything by mouth to an unconscious person. Call a doctor.
Self-protection of the first aider	Remove all sources of ignition. Ensure that medical personnel are aware of the material(s) involved, take precautions to protect themselves and prevent spread of contamination. Wear personal protective clothing (see section 8). Avoid contact with skin, eyes or clothing.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms	May cause redness and tearing of the eyes. Burning sensation.
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4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors	No information available.
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SECTION 5: Firefighting measures

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5.1. Extinguishing media

Suitable Extinguishing Media Dry chemical. Carbon dioxide (CO₂). Water spray. Alcohol resistant foam.

Unsuitable extinguishing media No information available.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical Keep product and empty container away from heat and sources of ignition. In the event of fire, cool tanks with water spray. Bonds skin and eyes in seconds.

Hazardous combustion products Carbon oxides. Nitrogen oxides (NO_x). Silicon dioxide.

5.3. Advice for firefighters

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Evacuate personnel to safe areas. Use personal protective equipment as required. See section 8 for more information. Take precautionary measures against static discharges. Do not touch or walk through spilled material. Ensure adequate ventilation. Avoid contact with skin, eyes or clothing.

Other information Refer to protective measures listed in Sections 7 and 8.

For emergency responders Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions Refer to protective measures listed in Sections 7 and 8. Prevent further leakage or spillage if safe to do so.

6.3. Methods and material for containment and cleaning up

Methods for containment Do not use cloths for mopping up. Flood with water to complete polymerization and scrape off floor.

Methods for cleaning up Take precautionary measures against static discharges. Dam up. Soak up with inert absorbent material. Pick up and transfer to properly labelled containers.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

6.4. Reference to other sections

Reference to other sections See section 8 for more information. See section 13 for more information.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling Please also refer to the SDS for the other component(s) of the kit. This product is part of a kit. Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Use personal protection equipment. Do not eat, drink or smoke when using this product. See section 8 for more information. Take off contaminated clothing and wash it before reuse. Ensure adequate ventilation. Avoid breathing vapours or mists. In case of insufficient ventilation, wear suitable respiratory

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equipment.

General hygiene considerations Wear suitable gloves and eye/face protection. Do not eat, drink or smoke when using this product. Avoid contact with skin, eyes or clothing.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep containers tightly closed in a dry, cool and well-ventilated place.

Recommended storage temperature For optimum shelf life store in original containers under refrigerated conditions at 2 - 8°C.

7.3. Specific end use(s)

Specific use(s)
This product is a cyanoacrylate-based adhesive.

Risk Management Methods (RMM) The information required is contained in this Safety Data Sheet.

Other information Observe technical data sheet.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure Limits

Chemical name	European Union	United Kingdom
ethyl-2-cyanoacrylate 7085-85-0	-	STEL: 0.3 ppm STEL: 1.5 mg/m ³
Hydroquinone 123-31-9	-	TWA: 0.5 mg/m ³ STEL: 1.5 mg/m ³

Derived No Effect Level (DNEL) No information available

Derived No Effect Level (DNEL)			
Hydroquinone (123-31-9)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
worker Long term Systemic health effects	Dermal	3.33 mg/kg bw/d	
worker Long term Systemic health effects	Inhalation	2.1 mg/m ³	

Derived No Effect Level (DNEL)			
Hydroquinone (123-31-9)			
Type	Exposure route	Derived No Effect Level (DNEL)	Safety factor
Consumer Long term Systemic health effects	Dermal	1.66 mg/kg bw/d	
Consumer Long term Systemic health effects	Inhalation	1.05 mg/m ³	
Consumer Long term Systemic health effects	Oral	0.6 mg/kg bw/d	

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Predicted No Effect Concentration (PNEC)

Predicted No Effect Concentration (PNEC)	
Hydroquinone (123-31-9)	
Environmental compartment	Predicted No Effect Concentration (PNEC)
Freshwater	0.57 µg/l
Freshwater - intermittent	1.34 µg/l
Marine water	0.057 µg/l
Freshwater sediment	0.0049 mg/kg dry weight
Marine sediment	0.00049 mg/kg dry weight
Soil	0.00064 mg/kg dry weight
Sewage treatment plant	0.71 mg/l

8.2. Exposure controls

Engineering controls Ensure adequate ventilation, especially in confined areas. Vapours/aerosols must be exhausted directly at the point of origin.

Personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles).

Hand protection

Recommended Use: Nitrile rubber. Glove thickness > 0.4 mm. Latex gloves. Polyethylene. Polypropylene. Glove thickness >= 0.15 mm. Ensure that the breakthrough time of the glove material is not exceeded. Refer to glove supplier for information on breakthrough time for specific gloves. Gloves must conform to standard EN 374

Skin and body protection

Wear suitable protective clothing.

Respiratory protection

None under normal use conditions.

Environmental exposure controls Do not allow uncontrolled discharge of product into the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid
Appearance	Gel
Colour	Colourless
Odour	Irritating.
Odour threshold	No information available

Property	Values	Remarks • Method
Melting point / freezing point	No data available	None known
Initial boiling point and boiling range	> 122 °C	
Flammability	Not applicable for liquids	
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	
Flash point	= 76 °C	ASTM D92
Autoignition temperature	79 °C	
Decomposition temperature		None known
pH	No data available	None known.
pH (as aqueous solution)	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	No data available	
Water solubility	No data available.	Polymerisation can occur
Solubility(ies)	No data available	None known
Partition coefficient	No data available	None known
Vapour pressure	No data available	None known

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Relative density	No data available	None known
Bulk Density	No data available	
Density	No data available	
Relative vapour density	No data available	None known
Particle characteristics		
Particle Size	No information available	
Particle Size Distribution	No information available	

9.2. Other information

Solid content (%)	No information available	
VOC content		No data available

9.2.1. Information with regards to physical hazard classes
Not applicable

9.2.2. Other safety characteristics
No information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity	No information available.
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10.2. Chemical stability

Stability	Stable under normal conditions.
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Explosion data

Sensitivity to mechanical impact	None.
Sensitivity to static discharge	None.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions	None under normal processing.
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Hazardous polymerisation	Hazardous polymerisation may occur.
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10.4. Conditions to avoid

Conditions to avoid	Protect from moisture.
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10.5. Incompatible materials

Incompatible materials	Alcohols. Alkali. Amines. Water.
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10.6. Hazardous decomposition products

Hazardous decomposition products	None under normal use conditions.
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SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of exposure

Product Information

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Inhalation	Specific test data for the substance or mixture is not available. May cause irritation of respiratory tract.
Eye contact	Specific test data for the substance or mixture is not available. Bonds skin and eyes in seconds. Causes serious eye irritation. (based on components). May cause redness, itching, and pain.
Skin contact	Specific test data for the substance or mixture is not available. Bonds skin and eyes in seconds. Causes skin irritation. (based on components).
Ingestion	Specific test data for the substance or mixture is not available. Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhoea.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms Redness. May cause redness and tearing of the eyes.

Acute toxicity

Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document

Component Information

Chemical name	Oral LD50	Dermal LD50	Inhalation LC50
ethyl-2-cyanoacrylate	>5000 mg/kg (Rattus) OECD 401	>2000 mg/Kg (Oryctolagus cuniculus) OECD 402	<21.1 mg/L (Rattus) 1 h
Mequinol	=860 mg/kg (Rattus)	> 2000 mg/kg (Oryctolagus cuniculus)	-
Hydroquinone	390 mg/kg (Rattus)	= 74800 mg/kg (Oryctolagus cuniculus)	-

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Classification based on data available for ingredients. Irritating to skin.

Serious eye damage/eye irritation Classification based on data available for ingredients. Causes serious eye irritation.

Respiratory or skin sensitisation Based on available data, the classification criteria are not met.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Component Information
Hydroquinone (123-31-9)

Method	Species	Results
OECD Test No. 476: In vitro Mammalian Cell Gene Mutation Test	Mouse	Mutagenic

The table below indicates ingredients above the cut-off threshold considered as relevant which are listed as mutagenic.

Chemical name	European Union
Hydroquinone	Muta. 2

Carcinogenicity Based on available data, the classification criteria are not met.

The table below indicates whether each agency has listed any ingredient as a carcinogen.

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Component Information
Hydroquinone (123-31-9)

Method	Species	Results
OECD Test No. 453: Combined Chronic Toxicity/Carcinogenicity Studies	Rat	Limited evidence of a carcinogenic effect

Chemical name	European Union
Hydroquinone	Carc. 2

Reproductive toxicity Based on available data, the classification criteria are not met.

STOT - single exposure May cause respiratory irritation.

STOT - repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Endocrine disrupting properties No information available.

11.2.2. Other information

Other adverse effects No information available.

Note: PC-ADH-8 Multi-component adhesives and sealants Please also refer to the SDS for the other component(s) of the kit This product is part of a kit

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity Harmful to aquatic life.

Chemical name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea	M-Factor	M-Factor (long-term)
ethyl-2-cyanoacrylate 7085-85-0	polymerizes	polymerizes	-	-		
Mequinol 150-76-5	EC50 (72hr) 54.7 mg/l (OECD 201)	LC50: =84.3mg/L (96h, Pimephales promelas) LC50: =28.5mg/L (96h, Oncorhynchus mykiss)	-	-		
Hydroquinone 123-31-9	EC50: =0.335mg/L (72h, Pseudokirchneriella subcapitata)	LC50 96 h = 0.044 mg/L (Oncorhynchus mykiss flow-through)	EC50 = 0.038 mg/L 15 min EC50 = 0.0382 mg/L 30 min EC50 = 0.042 mg/L 5 min	EC50: =0.29mg/L (48h, Daphnia magna)	10	1

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			EC50 = 23.75 mg/L 60 min			
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12.2. Persistence and degradability

Persistence and degradability No information available.

12.3. Bioaccumulative potential

Bioaccumulation

Component Information

Chemical name	Partition coefficient
Mequinol	1.3
Hydroquinone	0.59

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment The product does not contain any substance(s) classified as PBT or vPvB above the threshold of declaration.

Chemical name	PBT and vPvB assessment
ethyl-2-cyanoacrylate	The substance is not PBT / vPvB PBT assessment does not apply
Mequinol	The substance is not PBT / vPvB
Hydroquinone	The substance is not PBT / vPvB PBT assessment does not apply

12.6. Endocrine disrupting properties

Endocrine disrupting properties No information available.

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

Waste codes / waste designations according to EWC 15 01 10*: Packaging containing residues of or contaminated by dangerous substances. 16 03 03* inorganic wastes containing hazardous substances. 16 05 05 gases in pressure containers other than those mentioned in 16 05 04. Waste codes should be assigned by the user based on the application for which the product was used.

European Waste Catalogue 08 04 09* waste adhesives and sealants containing organic solvents or other dangerous substances

Other information Waste codes should be assigned by the user based on the application for which the product was used.

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SECTION 14: Transport information

Note: The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments made in non-bulk packages (see regulatory definition). The information shown here, may not always agree with the bill of lading shipping description for the material.

Land transport (ADR/RID)

14.1 UN number or ID number	Not regulated
14.2 Proper Shipping Name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	Not applicable
14.6 Special Provisions	None

IMDG

14.1 UN number or ID number	Not regulated
14.2 Proper Shipping Name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Marine pollutant	NP
14.6 Special Provisions	None
14.7 Maritime transport in bulk according to IMO instruments	Not applicable

Air transport (ICAO-TI / IATA-DGR)

14.1 UN number or ID number	UN3334
14.2 Proper Shipping Name	Aviation regulated liquid, n.o.s (ethyl-2-cyanoacrylate)
14.3 Transport hazard class(es)	9
14.4 Packing group	III
Description	UN3334, Aviation regulated liquid, n.o.s (ethyl-2-cyanoacrylate), 9, III
14.5 Environmental hazards	Not applicable
14.6 Special Provisions	A27
Limited quantity (LQ)	30 kg G
ERG Code	9A

Section 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

European Union

Take note of Directive 98/24/EC on the protection of the health and safety of workers from the risks related to chemical agents at work

Check whether measures in accordance with Directive 94/33/EC for the protection of young people at work must be taken.

Take note of Directive 92/85/EC on the protection of pregnant and breastfeeding women at work

Registration, Evaluation, Authorization, and Restriction of Chemicals (REACH) Regulation (EC 1907/2006)

SVHC: Substances of Very High Concern for Authorisation:

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59)

EU-REACH (1907/2006) - Annex XVII - Substances subject to Restriction

This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

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Substance subject to authorisation per REACH Annex XIV

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV)

Ozone-depleting substances (ODS) regulation (EC) 1005/2009

Not applicable

Persistent Organic Pollutants

Not applicable

National regulations

15.2. Chemical safety assessment

Chemical Safety Assessments have been carried out by the Reach registrants for substances registered at >10 tpa. No Chemical Safety Assessment has been carried out for this mixture

SECTION 16: Other information

Key or legend to abbreviations and acronyms used in the safety data sheet

Full text of H-Statements referred to under section 3

H302 - Harmful if swallowed
H315 - Causes skin irritation
H317 - May cause an allergic skin reaction
H318 - Causes serious eye damage
H319 - Causes serious eye irritation
H335 - May cause respiratory irritation
H341 - Suspected of causing genetic defects
H351 - Suspected of causing cancer
H400 - Very toxic to aquatic life
H410 - Very toxic to aquatic life with long lasting effects
H412 - Harmful to aquatic life with long lasting effects

Legend

TWA	TWA (time-weighted average)
STEL	STEL (Short Term Exposure Limit)
Ceiling	Ceiling Limit Value
*	Skin designation
SVHC	Substance(s) of Very High Concern
PBT	Persistent, Bioaccumulative, and Toxic (PBT) Chemicals
vPvB	Very Persistent and very Bioaccumulative (vPvB) Chemicals
STOT RE	Specific target organ toxicity - Repeated exposure
STOT SE	Specific target organ toxicity - Single exposure
EWC	European Waste Catalogue
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
IMDG	International Maritime Dangerous Goods (IMDG)
IATA	International Air Transport Association (IATA)
RID	Regulations concerning the International Transport of Dangerous Goods by Rail

Key literature references and sources for data

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No information available

Prepared By Product Safety & Regulatory Affairs

Revision date 10-Feb-2023

Indication of changes

Revision note SDS sections updated, 2, 3, 8, 11, 12, 16.

Training Advice When working with hazardous materials, regular training of operators is required by law

Further information No information available

Safety Data Sheet according to Regulation (EC) No. 1907/2006 (REACH)

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet