

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830 Reference number: EHC: 28611000002306

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture

 Product name
 : IRS2040-1 (PART A)

 UFI
 : 5YC6-109P-100R-TUX0

 Product code
 : IRS2040-1 (PART A)

Type of product : adhesives
Product group : Blend

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Main use category : Professional use

Industrial/Professional use spec : For professional use only
Use of the substance/mixture : Adhesives, binding agents
Function or use category : Adhesives, binding agents

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

INTERTRONICS

17 Station Field Industrial Estate
OX5 1JD Kidlington - England
T +44(0) 1865 842842 - F +44(0) 1865 842172
msds@intertronics.co.uk

1.4. Emergency telephone number

Emergency number : +44(0) 1865 842842

| Country | Organisation/Company | Address | Emergency number | Comment |
|----------------|--|---------------------------------|------------------|---------|
| United Kingdom | Guy's & St Thomas' Poisons Unit Medical Toxicology Unit, Guy's & St Thomas' Hospital Trust | Avonley Road SE14 5ER London | +44 20 7188 7188 | |

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Skin corrosion/irritation, Category 2 H315
Serious eye damage/eye irritation, Category 2 H319
Skin sensitisation, Category 1 H317
Hazardous to the aquatic environment — Chronic Hazard, Category 2 H411

Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Toxic to aquatic life with long lasting effects.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)





GHS07

GHS09

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Signal word (CLP) : Warning

Hazardous ingredients : Epoxy Resin; Alkyl (C12, C14) glycidyl ether; Epoxy resin; Bisphenol F Epoxy Resin

Hazard statements (CLP) : H315 - Causes skin irritation.

H317 - May cause an allergic skin reaction. H319 - Causes serious eye irritation.

H411 - Toxic to aquatic life with long lasting effects.

Precautionary statements (CLP) : P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.

P264 - Wash hands, forearms and face thoroughly after handling.

P272 - Contaminated work clothing should not be allowed out of the workplace.

P273 - Avoid release to the environment.

P280 - Wear protective gloves/protective clothing/eye protection/face protection/hearing

protection.

P302+P352 - IF ON SKIN: Wash with plenty of water.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing.

P321 - Specific treatment (see supplemental first aid instruction on this label).
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.
P337+P313 - If eye irritation persists: Get medical advice/attention.

P362+P364 - Take off contaminated clothing and wash it before reuse. P391 - Collect spillage.

P501 - Dispose of contents/container to hazardous or special waste collection point, in

accordance with local, regional, national and/or international regulation.

EUH205 - Contains epoxy constituents. May produce an allergic reaction.

Labelling according to: exemption for packages of a capacity of 125ml or less

Hazard pictograms (CLP)





GHS07

GHS09

Signal word (CLP) : Warning

Hazardous ingredients : Epoxy Resin; Alkyl (C12, C14) glycidyl ether; Epoxy resin; Bisphenol F Epoxy Resin

Hazard statements (CLP) : H317 - May cause an allergic skin reaction.

Precautionary statements (CLP) : P261 - Avoid breathing dust/fume/gas/mist/vapours/spray.

P272 - Contaminated work clothing should not be allowed out of the workplace.

P280 - Wear protective gloves/protective clothing/eye protection/face protection/hearing

protection.

P302+P352 - IF ON SKIN: Wash with plenty of water.

P321 - Specific treatment (see supplemental first aid instruction on this label). P333+P313 - If skin irritation or rash occurs: Get medical advice/attention. P362+P364 - Take off contaminated clothing and wash it before reuse.

P501 - Dispose of contents/container to hazardous or special waste collection point, in

accordance with local, regional, national and/or international regulation.

EUH-statements : EUH205 - Contains epoxy constituents. May produce an allergic reaction.

2.3. Other hazards

EUH-statements

No additional information available

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

| Name | Product identifier | % | Classification according to Regulation (EC) No. 1272/2008 [CLP] |
|--|---|-------------|---|
| Calcium Carbonate substance with national workplace exposure limit(s) (GB) | (CAS-No.) 1317-65-3 (EC-No.) 215-279-6 | ≥ 15 – < 25 | Not classified |

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| Epoxy Resin | (CAS-No.) 25068-38-6 (EC-No.) 500-033-5 (EC Index-No.) 603-074-00-8 (REACH-no) 01-2119456619-26 | ≥ 15 – < 25 | Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411 |
|---|--|-------------|---|
| Alkyl (C12, C14) glycidyl ether | (CAS-No.) 68609-97-2 (EC-No.) 271-846-8 (EC Index-No.) 603-103-00-4 (REACH-no) 01-2119485289-22 | ≥ 0.1 – < 5 | Skin Irrit. 2, H315 Skin Sens. 1, H317 |
| Bisphenol F Epoxy Resin | (CAS-No.) 9003-36-5 (EC-No.) 500-006-8 | ≥ 0.1 – < 5 | Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411 (M=0) |
| bis(2-ethylhexyl)terephthalate | (CAS-No.) 6422-86-2 (EC-No.) 229-176-9 | ≥ 0.1 | Aquatic Acute 1, H400 Aquatic Chronic 1, H410 |
| Kaolin substance with national workplace exposure limit(s) (GB) | (CAS-No.) 1332-58-7 (EC-No.) 310-194-1 | ≥ 0.1 – < 5 | Not classified |
| Epoxy resin | (CAS-No.) 28064-14-4 (REACH-no) 01-2119454392-40 | < 5 | Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411 |
| Methoxy Propyl acetate substance with national workplace exposure limit(s) (GB); substance with a Community workplace exposure limit | (CAS-No.) 108-65-6 (EC-No.) 203-603-9 (EC Index-No.) 607-195-00-7 | < 0.1 | Flam. Liq. 3, H226 |
| phosphoric acid% substance with national workplace exposure limit(s) (GB); substance with a Community workplace exposure limit | (CAS-No.) 7664-38-2 (EC-No.) 231-633-2 (EC Index-No.) 015-011-00-6 | < 0.1 | Skin Corr. 1B, H314 |

| Specific concentration limits: | | | |
|--------------------------------|--|---|--|
| Name | Product identifier | Specific concentration limits | |
| Epoxy Resin | (CAS-No.) 25068-38-6 (EC-No.) 500-033-5 (EC Index-No.) 603-074-00-8 (REACH-no) 01-2119456619-26 | (5 ≤C < 100) Eye Irrit. 2, H319 (5 ≤C < 100) Skin Irrit. 2, H315 | |
| phosphoric acid% | (CAS-No.) 7664-38-2 (EC-No.) 231-633-2 (EC Index-No.) 015-011-00-6 | (10 ≤C < 25) Skin Irrit. 2, H315 (10 ≤C < 25) Eye Irrit. 2, H319 (25 ≤C < 100) Skin Corr. 1B, H314 | |

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.

First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash

occurs: Get medical advice/attention.

First-aid measures after eye contact : Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy

to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.

First-aid measures after ingestion : Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.

Symptoms/effects after eye contact : Eye irritation.

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4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Advice for firefighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained

breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Avoid breathing

dust/fume/gas/mist/vapours/spray.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information

refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

For containment : Collect spillage.

Methods for cleaning up : Take up liquid spill into absorbent material.

Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in

the workplace. Avoid contact with skin and eyes. Wear personal protective equipment.

Avoid breathing dust/fume/gas/mist/vapours/spray.

Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be

allowed out of the workplace. Do not eat, drink or smoke when using this product. Always

wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep cool.

7.3. Specific end use(s)

No additional information available

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SECTION 8: Exposure controls/personal protection

8.1. Control parameters

| Calcium Carbonate (1317-65-3) | | |
|---|---|--|
| United Kingdom - Occupational Exposure Limits | | |
| WEL TWA (OEL TWA) [1] | 10 mg/m³ 4 mg/m³ 10 mg/m³ 4 mg/m³ 4 mg/m³ | |

Kaolin (1332-58-7) **United Kingdom - Occupational Exposure Limits** WEL TWA (OEL TWA) [1] 2 mg/m³

| Methoxy Propyl acetate (108-65-6) | | |
|---|-----------|--|
| United Kingdom - Occupational Exposure Limits | | |
| WEL TWA (OEL TWA) [1] 274 mg/m³ | | |
| WEL TWA (OEL TWA) [2] | 50 ppm | |
| WEL STEL (OEL STEL) | 548 mg/m³ | |
| WEL STEL (OEL STEL) [ppm] | 100 ppm | |

| phosphoric acid% (7664-38-2) | |
|---|---------|
| United Kingdom - Occupational Exposure Limits | |
| WEL TWA (OEL TWA) [1] | 1 mg/m³ |
| WEL STEL (OEL STEL) | 2 mg/m³ |

8.2. Exposure controls

Appropriate engineering controls:

Ensure good ventilation of the work station, ventilate curing ovens to prevent emissions in the workplace.

| Hand protection: | | | | | |
|-------------------|----------------------|------------|----------------|-------------|------------|
| Protective gloves | | | | | |
| Туре | Material | Permeation | Thickness (mm) | Penetration | Standard |
| | Nitrile rubber (NBR) | | | | EN ISO 374 |

Eye protection:

Safety glasses with side shields

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

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Personal protective equipment symbol(s):







Environmental exposure controls:

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid
Colour : Black.
Odour : slight.

: No data available Odour threshold : No data available рΗ Relative evaporation rate (butylacetate=1) No data available Not applicable Melting point Freezing point : No data available Boiling point : No data available Flash point : No data available Auto-ignition temperature : No data available Decomposition temperature : No data available Flammability (solid, gas) : Not applicable Vapour pressure : No data available Relative vapour density at 20 °C : No data available

Relative density : 1.83

Solubility : No data available
Partition coefficient n-octanol/water (Log Pow) : No data available
Viscosity : No data available
Viscosity, dynamic : No data available
Explosive properties : No data available
Oxidising properties : No data available
Explosive limits : No data available

9.2. Other information

VOC content : < 1 %

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

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10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified (Based on available data, the classification criteria are not met)
Acute toxicity (dermal) : Not classified (Based on available data, the classification criteria are not met)
Acute toxicity (inhalation) : Not classified (Based on available data, the classification criteria are not met)

| Calcium Carbonate (1317-65-3) | |
|-------------------------------|--|
| LD50 oral rat | 6450 mg/kg (Rat, Literature study, Oral) |

| Epoxy Resin (25068-38-6) | |
|--------------------------|--|
| LD50 oral rat | > 2000 mg/kg (OECD 420: Acute Oral toxicity – Acute Toxic Class Method, Rat, Female, Experimental value, Oral, 14 day(s)) |
| LD50 dermal rat | > 2000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 402 (Acute Dermal Toxicity), Guideline: EU Method B.3 (Acute Toxicity (Dermal)) |

| Alkyl (C12, C14) glycidyl ether (68609-97-2) | |
|--|--|
| LD50 oral rat | 26800 mg/kg bodyweight (Rat, Male, Expert judgement, Oral) |

| Bisphenol F Epoxy Resin (9003-36-5) | |
|-------------------------------------|---|
| LD50 oral rat | > 5000 mg/kg bodyweight (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral) |
| LD50 dermal rat | > 2000 mg/kg bodyweight (Equivalent or similar to OECD 402, 24 h, Rat, Male / female, Experimental value, Dermal) |

| bis(2-ethylhexyl)terephthalate (6422-86-2) | |
|--|---|
| | > 5000 mg/kg bodyweight Animal: rat, Guideline: other:TSCA FHSA Regulations (1979): 16 CFR Part 1500.40 (Hazardous Substances and Articles, Administration and Enforcement Regulations) |

| Methoxy Propyl acetate (108-65-6) | | |
|--|--|--|
| LD50 oral rat 8532 mg/kg Source: International Uniform ChemicaL Information Database | | |
| LD50 dermal rat | > 2000 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 402 (Acute Dermal Toxicity) | |
| LD50 dermal rabbit | > 5000 mg/kg Source: International Uniform ChemicaL Information Database | |

| phosphoric acid% (7664-38-2) | | |
|-----------------------------------|--|--|
| LD50 oral rat | 2600 mg/kg Source: ECHA | |
| LD50 dermal rabbit | 2740 mg/kg bodyweight (Rabbit, Experimental value, Skin) | |
| LC50 Inhalation - Rat | 0.96 mg/l (Equivalent or similar to OECD 403, 4 h, Rat, Male, Read-across, Converted value, Inhalation, 14 day(s)) | |
| LC50 Inhalation - Rat (Dust/Mist) | 0.9615 mg/l Source: SIDS | |

 Skin corrosion/irritation
 : Causes skin irritation.

 Serious eye damage/irritation
 : Causes serious eye irritation.

 Respiratory or skin sensitisation
 : May cause an allergic skin reaction.

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| Germ cell mutagenicity | : | Not classified (Based on available data, | the classification criteria are not met) |
|------------------------|---|--|--|
| Carcinogenicity | : | Not classified (Based on available data | the classification criteria are not met) |

| Epoxy Resin (25068-38-6) | | |
|---|---|--|
| NOAEL (chronic, oral, animal/male, 2 years) | 15 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information) | |
| NOAEL (chronic, oral, animal/female, 2 years) | 100 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies), Guideline: EPA OPPTS 870.4300 (Combined Chronic Toxicity / Carcinogenicity), Guideline: other:MITI, Japanese ministry of international trade and industry, February 1998, Remarks on results: other:Effect type: toxicity (migrated information) | |

Reproductive toxicity : Not classified (Based on available data, the classification criteria are not met)

STOT-single exposure : Not classified (Based on available data, the classification criteria are not met)

STOT-repeated exposure : Not classified (Based on available data, the classification criteria are not met)

| Epoxy Resin (25068-38-6) | | |
|--------------------------|---|--|
| | 50 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents), Guideline: EPA OPPTS 870.3100 (90-Day Oral Toxicity in Rodents), Guideline: EU Method B.26 (Sub-Chronic Oral Toxicity Test: Repeated Dose 90-Day Oral Toxicity Study in Rodents), Guideline: other:japanese MITI guidelines for toxicity testing of chemicals | |

| Bisphenol F Epoxy Resin (9003-36-5) | |
|-------------------------------------|---|
| | ≈ 250 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90- Day Oral Toxicity in Rodents) |

| Methoxy Propyl acetate (108-65-6) | |
|-------------------------------------|--|
| NOAEL (oral, rat, 90 days) | ≥ 1000 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test) |
| NOAEL (dermal, rat/rabbit, 90 days) | > 1000 mg/kg bodyweight Animal: rabbit, Guideline: OECD Guideline 410 (Repeated Dose Dermal Toxicity: 21/28-Day Study) |

| phosphoric acid% (7664-38-2) | |
|------------------------------|---|
| | 250 mg/kg bodyweight Animal: rat, Guideline: OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test) |
| | Dose Toxicity Study with the Reproduction? Developmental Toxicity Screening Test) |

Aspiration hazard : Not classified (Based on available data, the classification criteria are not met)

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Toxic to aquatic life with long lasting effects.

Ecology - water : Toxic to aquatic life with long lasting effects.

Hazardous to the aquatic environment, short-term : Not classified (Based on available data, the classification criteria are not met)

(acute)

Hazardous to the aquatic environment, long-term (chronic)

Not rapidly degradable

Hazardous to the aquatic environment, long-term : Toxic to aquatic life with long lasting effects.

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| Calcium Carbonate (1317-65-3) | |
|-------------------------------|--|
| LC50 - Fish [1] | > 10000 mg/l (96 h, Oncorhynchus mykiss, Literature) |
| EC50 - Crustacea [1] | > 1000 mg/l (48 h, Daphnia magna, Literature) |
| EC50 72h - Algae [1] | > 200 mg/l (Desmodesmus subspicatus, Literature) |

| Epoxy Resin (25068-38-6) | | |
|--------------------------|---|--|
| LC50 - Fish [1] | 2.3 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Oncorhynchus mykiss, Semi-static system, Fresh water, Experimental value, Nominal concentration) | |
| EC50 - Crustacea [1] | 2 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value) | |
| EC50 72h - Algae [1] | 9.4 mg/l (EPA 660/3 - 75/009, Selenastrum capricornutum, Static system, Fresh water, Experimental value, Biomass) | |
| EC50 72h - Algae [2] | > 11 mg/l Test organisms (species): Scenedesmus capricornutum | |
| LOEC (chronic) | 1 mg/l Test organisms (species): Daphnia magna Duration: '21 d' | |
| NOEC (chronic) | 0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d' | |

| Alkyl (C12, C14) glycidyl ether (68609-97-2) | |
|--|---|
| LC50 - Fish [1] | > 5000 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Oncorhynchus mykiss, Static system, Fresh water, Experimental value, GLP) |

| Bisphenol F Epoxy Resin (9003-36-5) | |
|-------------------------------------|--|
| LC50 - Fish [1] | 1.9 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Brachydanio rerio, Semi-static system, Fresh water, Weight of evidence) |
| LC50 - Fish [2] | > 1000 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri) |
| EC50 - Crustacea [1] | 3.5 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Weight of evidence, GLP) |
| EC50 72h - Algae [1] | > 1.8 mg/l (Equivalent or similar to OECD 201, Selenastrum capricornutum, Static system, Fresh water, Experimental value) |
| LOEC (chronic) | 1 mg/l Test organisms (species): Daphnia magna Duration: '21 d' |
| NOEC (chronic) | 0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d' |

| bis(2-ethylhexyl)terephthalate (6422-86-2) | |
|--|---|
| EC50 - Crustacea [1] | > 1.4 μg/l Test organisms (species): Daphnia magna |
| EC50 72h - Algae [1] | > 0.86 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum) |

| Methoxy Propyl acetate (108-65-6) | |
|-----------------------------------|--|
| LC50 - Fish [1] | ≥ 100 mg/l Source: SIDS |
| EC50 - Crustacea [1] | 373 mg/l Source: SIDS |
| EC50 72h - Algae [1] | ≥ 1000 mg/l Source: SIDS |
| EC50 96h - Algae [1] | > 1000 mg/l (OECD 201: Alga, Growth Inhibition Test, Pseudokirchneriella subcapitata, Static system, Fresh water, Experimental value, Nominal concentration) |
| NOEC (chronic) | ≥ 100 mg/l Test organisms (species): Daphnia magna Duration: '21 d' |
| NOEC chronic fish | 47.5 mg/l Test organisms (species): Oryzias latipes Duration: '14 d' |

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| phosphoric acid% (7664-38-2) | |
|------------------------------|--|
| LC50 - Fish [1] | 75.1 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Oryzias latipes, Static system, Fresh water, Experimental value, Lethal) |
| EC50 - Crustacea [1] | > 100 mg/l Source: ECHA |
| EC50 72h - Algae [1] | > 100 mg/l Source: ECHA |

12.2. Persistence and degradability

| Calcium Carbonate (1317-65-3) | |
|-------------------------------|-----------------------------------|
| Persistence and degradability | Biodegradability: not applicable. |
| Chemical oxygen demand (COD) | Not applicable (inorganic) |
| ThOD | Not applicable (inorganic) |

| Epoxy Resin (25068-38-6) | |
|-------------------------------|-------------------------------------|
| Persistence and degradability | Not readily biodegradable in water. |

| Alkyl (C12, C14) glycidyl ether (68609-97-2) | |
|--|---------------------------------|
| Persistence and degradability | Readily biodegradable in water. |

| Bisphenol F Epoxy Resin (9003-36-5) | |
|-------------------------------------|-------------------------------------|
| Persistence and degradability | Not readily biodegradable in water. |

| Kaolin (1332-58-7) | |
|-------------------------------|-----------------------------------|
| Persistence and degradability | Biodegradability: not applicable. |
| Chemical oxygen demand (COD) | Not applicable |
| ThOD | Not applicable |
| BOD (% of ThOD) | Not applicable |

| Epoxy resin (28064-14-4) | |
|-------------------------------|--|
| Persistence and degradability | Biodegradability in soil: no data available. |

Methoxy Propyl acetate (108-65-6) Persistence and degradability Readily biodegradable in the soil. Readily biodegradable in water.

| phosphoric acid% (7664-38-2) | |
|-------------------------------|-----------------------------------|
| Persistence and degradability | Biodegradability: not applicable. |
| Chemical oxygen demand (COD) | Not applicable (inorganic) |
| ThOD | Not applicable (inorganic) |

12.3. Bioaccumulative potential

| Calcium Carbonate (1317-65-3) | |
|-------------------------------|----------------------------------|
| Bioaccumulative potential | Bioaccumulation: not applicable. |

| Epoxy Resin (25068-38-6) | |
|--|----------------------------|
| BCF - Other aquatic organisms [1] 31 (Estimated value, Fresh weight) | |
| Partition coefficient n-octanol/water (Log Pow) | 3 (Estimated value, 25 °C) |

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| according to Regulation (EC) No. 1907/2006 (REACH) with its | amendment Negulation (LO) 2013/650 |
|---|--|
| Bioaccumulative potential | Low potential for bioaccumulation (BCF < 500). |
| Alkyl (C12, C14) glycidyl ether (68609-97-2) | |
| BCF - Other aquatic organisms [1] | 160 – 263 (BCFWIN, QSAR) |
| Partition coefficient n-octanol/water (Log Pow) | 3.77 (Experimental value, OECD 107: Partition Coefficient (n-octanol/water): Shake Flask Method, 20 °C) |
| Bioaccumulative potential | Low potential for bioaccumulation (BCF < 500). |
| Bisphenol F Epoxy Resin (9003-36-5) | |
| BCF - Fish [1] | 150 (Pisces, QSAR) |
| Partition coefficient n-octanol/water (Log Pow) | 2.7 – 3.6 (Experimental value, OECD 117: Partition Coefficient (n-octanol/water), HPLC method) |
| Bioaccumulative potential | Low potential for bioaccumulation (BCF < 500). |
| Kaolin (1332-58-7) | |
| Bioaccumulative potential | No bioaccumulation data available. |
| Epoxy resin (28064-14-4) | |
| Bioaccumulative potential | No bioaccumulation data available. |
| Methoxy Propyl acetate (108-65-6) | |
| Partition coefficient n-octanol/water (Log Pow) | 0.43 Source: International Uniform ChemicaL Information Database |
| Bioaccumulative potential | Low potential for bioaccumulation (Log Kow < 4). |
| phosphoric acid% (7664-38-2) | |
| Bioaccumulative potential | Not bioaccumulative. |
| 12.4. Mobility in soil | |
| Calcium Carbonate (1317-65-3) | |
| Ecology - soil | No (test)data on mobility of the substance available. |
| Epoxy Resin (25068-38-6) | |
| Surface tension | 59 mN/m (20 °C, 0.09 g/l) |
| Partition coefficient n-octanol/water (Log Koc) | 2.65 (log Koc, SRC PCKOCWIN v2.0, QSAR) |
| Ecology - soil | Low potential for adsorption in soil. |
| Alkyl (C12, C14) glycidyl ether (68609-97-2) | |
| Partition coefficient n-octanol/water (Log Koc) | > 5.63 (log Koc, OECD 121: Estimation of the Adsorption Coefficient (Koc) on Soil and on Sewage Sludge using High Performance Liquid Chromatography (HPLC), Experimental value, GLP) |
| Ecology - soil | Low potential for mobility in soil. |
| Bisphenol F Epoxy Resin (9003-36-5) | |
| Partition coefficient n-octanol/water (Log Koc) | 3.65 (log Koc, OECD 121: Estimation of the Adsorption Coefficient (Koc) on Soil and on Sewage Sludge using High Performance Liquid Chromatography (HPLC), Experimental value) |

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| Ecology - soil | Low potential for mobility in soil. | |
|----------------|-------------------------------------|--|
|----------------|-------------------------------------|--|

| Methoxy Propyl acetate (108-65-6) | | |
|---|--|--|
| Surface tension | 29.4 mN/m (20 °C, 100 vol %, EU Method A.5: Surface tension) | |
| Partition coefficient n-octanol/water (Log Koc) | 0.264 (log Koc, QSAR) | |
| Ecology - soil | Highly mobile in soil. | |

| phosphoric acid% (7664-38-2) | |
|--|--|
| Surface tension Not applicable (solid) | |
| Ecology - soil | No (test)data on mobility of the components available. |

12.5. Results of PBT and vPvB assessment

| Component | |
|--|--|
| Calcium Carbonate (1317-65-3) | This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII |
| Epoxy Resin (25068-38-6) | This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII |
| Alkyl (C12, C14) glycidyl ether (68609-97-2) | This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII |
| Bisphenol F Epoxy Resin (9003-36-5) | This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII |
| Methoxy Propyl acetate (108-65-6) | This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII |
| phosphoric acid% (7664-38-2) | This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII |

12.6. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste treatment methods

: Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

| ADR | IMDG | IATA | ADN | RID |
|---|---|---|---|---|
| 14.1. UN number | | | | |
| UN 3082 | UN 3082 | UN 3082 | UN 3082 | UN 3082 |
| 14.2. UN proper shippin | g name | | | |
| ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Resin) | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Resin) | Environmentally hazardous substance, liquid, n.o.s. (Epoxy Resin) | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Resin) | ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Resin) |

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| Transport document description | | | | | |
|--|---|--|---|---|--|
| UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Resin), 9, III, (-) | UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Resin), 9, III, MARINE POLLUTANT | UN 3082 Environmentally hazardous substance, liquid, n.o.s. (Epoxy Resin), 9, III | UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Resin), 9, III | UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Resin), 9, III | |
| 14.3. Transport hazard | class(es) | | | | |
| 9 | 9 | 9 | 9 | 9 | |
| 14.4. Packing group | | | | | |
| III | III | III | III | III | |
| 14.5. Environmental haz | 14.5. Environmental hazards | | | | |
| Dangerous for the environment : Yes | Dangerous for the environment : Yes Marine pollutant : Yes | Dangerous for the environment : Yes | Dangerous for the environment : Yes | Dangerous for the environment : Yes | |
| No supplementary information available | | | | | |

14.6. Special precautions for user

Overland transport

Classification code (ADR) : M6

Special provisions (ADR) : 274, 335, 375, 601

Limited quantities (ADR) : 5I Excepted quantities (ADR) : E1

Packing instructions (ADR) : P001, IBC03, LP01, R001

Special packing provisions (ADR) : PP1
Mixed packing provisions (ADR) : MP19
Portable tank and bulk container instructions (ADR) : T4
Portable tank and bulk container special provisions : TP1, TP29

(ADR)

Tank code (ADR) : LGBV
Vehicle for tank carriage : AT
Transport category (ADR) : 3
Special provisions for carriage - Packages (ADR) : V12
Special provisions for carriage - Loading, unloading : CV13

and handling (ADR)

Hazard identification number (Kemler No.) : 90

Orange plates :

90 3082

Tunnel restriction code (ADR) : -

EAC code : •3Z

Transport by sea

Special provisions (IMDG) : 274, 335, 969

Limited quantities (IMDG) : 5 L Excepted quantities (IMDG) : E1 Packing instructions (IMDG) : LP01, P001 Special packing provisions (IMDG) : PP1 : IBC03 IBC packing instructions (IMDG) Tank instructions (IMDG) : T4 Tank special provisions (IMDG) : TP1, TP29 EmS-No. (Fire) : F-A EmS-No. (Spillage) : S-F Stowage category (IMDG) : A

Air transport

PCA Excepted quantities (IATA) : E1

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: Y964 PCA Limited quantities (IATA) 30kgG PCA limited quantity max net quantity (IATA) PCA packing instructions (IATA) : 964 PCA max net quantity (IATA) : 450L CAO packing instructions (IATA) 964 CAO max net quantity (IATA) : 450L

Special provisions (IATA) : A97, A158, A197

ERG code (IATA) : 9L

Inland waterway transport

Classification code (ADN) · M6

Special provisions (ADN) : 274, 335, 375, 601

Limited quantities (ADN) : 5 L Excepted quantities (ADN) : E1 Equipment required (ADN) : PP Number of blue cones/lights (ADN) : 0

Rail transport

Classification code (RID) : M6

: 274, 335, 375, 601 Special provisions (RID)

Limited quantities (RID) · 51 : E1 Excepted quantities (RID)

: P001, IBC03, LP01, R001 Packing instructions (RID)

Special packing provisions (RID) : PP1 Mixed packing provisions (RID) : MP19 Portable tank and bulk container instructions (RID) T4 Portable tank and bulk container special provisions : TP1, TP29

Tank codes for RID tanks (RID) : LGBV Transport category (RID) 3 Special provisions for carriage – Packages (RID) : W12 : CW13, CW31

Special provisions for carriage - Loading, unloading

and handling (RID)

Colis express (express parcels) (RID) : CE8 Hazard identification number (RID) 90

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

Contains no substance subject to Regulation (EU) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of hazardous chemicals.

Contains no substance subject to Regulation (EU) No 2019/1021 of the European Parliament and of the Council of 20 June 2019 on persistent organic pollutants

VOC content : < 1 %

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

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SECTION 16: Other information

| Indication of changes: | | | |
|------------------------|---------------|----------|----------|
| Section | Changed item | Change | Comments |
| | Supersedes | Modified | |
| | Revision date | Modified | |

| Abbreviations and acro | nyms: |
|------------------------|---|
| ADN | European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways |
| ADR | European Agreement concerning the International Carriage of Dangerous Goods by Road |
| ATE | Acute Toxicity Estimate |
| BCF | Bioconcentration factor |
| BLV | Biological limit value |
| BOD | Biochemical oxygen demand (BOD) |
| COD | Chemical oxygen demand (COD) |
| DMEL | Derived Minimal Effect level |
| DNEL | Derived-No Effect Level |
| EC-No. | European Community number |
| EC50 | Median effective concentration |
| EN | European Standard |
| IARC | International Agency for Research on Cancer |
| IATA | International Air Transport Association |
| IMDG | International Maritime Dangerous Goods |
| LC50 | Median lethal concentration |
| LD50 | Median lethal dose |
| LOAEL | Lowest Observed Adverse Effect Level |
| NOAEC | No-Observed Adverse Effect Concentration |
| NOAEL | No-Observed Adverse Effect Level |
| NOEC | No-Observed Effect Concentration |
| OECD | Organisation for Economic Co-operation and Development |
| OEL | Occupational Exposure Limit |
| PBT | Persistent Bioaccumulative Toxic |
| PNEC | Predicted No-Effect Concentration |
| RID | Regulations concerning the International Carriage of Dangerous Goods by Rail |
| SDS | Safety Data Sheet |
| STP | Sewage treatment plant |
| ThOD | Theoretical oxygen demand (ThOD) |
| TLM | Median Tolerance Limit |
| VOC | Volatile Organic Compounds |
| CAS-No. | Chemical Abstract Service number |
| N.O.S. | Not Otherwise Specified |

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| vPvB | Very Persistent and Very Bioaccumulative |
|------|--|
| ED | Endocrine disrupting properties |

| Full text of H- and EUH-statements: | | |
|-------------------------------------|---|--|
| Aquatic Acute 1 | Hazardous to the aquatic environment — Acute Hazard, Category 1 | |
| Aquatic Chronic 1 | Hazardous to the aquatic environment — Chronic Hazard, Category 1 | |
| Aquatic Chronic 2 | Hazardous to the aquatic environment — Chronic Hazard, Category 2 | |
| Eye Irrit. 2 | Serious eye damage/eye irritation, Category 2 | |
| Flam. Liq. 3 | Flammable liquids, Category 3 | |
| Skin Corr. 1B | Skin corrosion/irritation, Category 1, Sub-Category 1B | |
| Skin Irrit. 2 | Skin corrosion/irritation, Category 2 | |
| Skin Sens. 1 | Skin sensitisation, Category 1 | |
| H226 | Flammable liquid and vapour. | |
| H314 | Causes severe skin burns and eye damage. | |
| H315 | Causes skin irritation. | |
| H317 | May cause an allergic skin reaction. | |
| H319 | Causes serious eye irritation. | |
| H400 | Very toxic to aquatic life. | |
| H410 | Very toxic to aquatic life with long lasting effects. | |
| H411 | Toxic to aquatic life with long lasting effects. | |
| EUH205 | Contains epoxy constituents. May produce an allergic reaction. | |

SDS EU (REACH Annex II) - EU date format

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.