



SAFETY DATA SHEET OPT5012 HARDENER

According to Regulation (EC) No 1907/2006, Annex II, as amended. COMMISSION REGULATION (EU) 2015/830 of 28 May 2015.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product name OPT5012 HARDENER

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Curing agent.

Uses advised against No specific uses advised against are identified.

1.3. Details of the supplier of the safety data sheet

Supplier Intertronics
Unit 12a
Station Field Industrial Estate
Banbury Road
Kidlington
Oxfordshire, OX5 1JD
+44 (0)1865842842

1.4. Emergency telephone number

Emergency telephone +44 (0)1285 712755 (Monday-Friday 8am-4.30pm)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (EC 1272/2008)

Physical hazards Not Classified

Health hazards Skin Corr. 1C - H314

Environmental hazards Aquatic Chronic 3 - H412

2.2. Label elements

Hazard pictograms



Signal word Danger

Hazard statements
H314 Causes severe skin burns and eye damage.
H412 Harmful to aquatic life with long lasting effects.

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Precautionary statements	P280 Wear protective gloves/ protective clothing/ eye protection/ face protection. P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P501 Dispose of contents/ container in accordance with national regulations.
Supplemental label information	EUH210 Safety data sheet available on request.
Contains	O,O'-Bis(2-aminopropyl)polypropylene glycol
Supplementary precautionary statements	P260 Do not breathe vapour/ spray. P264 Wash contaminated skin thoroughly after handling. P273 Avoid release to the environment. P310 Immediately call a POISON CENTER/ doctor. P321 Specific treatment (see medical advice on this label). P363 Wash contaminated clothing before reuse. P405 Store locked up.

2.3. Other hazards

This product does not contain any substances classified as PBT or vPvB.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

O,O'-Bis(2-aminopropyl)polypropylene glycol CAS number: 9046-10-0	70-100%
Classification Skin Corr. 1C - H314 Aquatic Chronic 3 - H412	

The full text for all hazard statements is displayed in Section 16.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information	Get medical attention if any discomfort continues. Show this Safety Data Sheet to the medical personnel. Chemical burns must be treated by a physician.
Inhalation	Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. Maintain an open airway. Loosen tight clothing such as collar, tie or belt. Rinse nose and mouth with water. Never give anything by mouth to an unconscious person. Get medical attention if symptoms are severe or persist. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. If breathing stops, provide artificial respiration.
Ingestion	Rinse mouth thoroughly with water. Do not induce vomiting. Never give anything by mouth to an unconscious person. Get medical attention.
Skin contact	It is important to remove the substance from the skin immediately. Take off immediately all contaminated clothing and wash it before reuse. Wash skin thoroughly with soap and water. Continue to rinse for at least 15 minutes. Chemical burns must be treated by a physician.

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Eye contact Rinse immediately with plenty of water. Do not rub eye. Remove any contact lenses and open eyelids wide apart. Continue to rinse for at least 15 minutes and get medical attention.

Protection of first aiders It may be dangerous for first aid personnel to carry out mouth-to-mouth resuscitation.

4.2. Most important symptoms and effects, both acute and delayed

General information The severity of the symptoms described will vary dependent on the concentration and the length of exposure.

Inhalation A single exposure may cause the following adverse effects: Severe irritation of nose and throat. Symptoms following overexposure may include the following: Corrosive to the respiratory tract.

Ingestion May cause chemical burns in mouth, oesophagus and stomach. Symptoms following overexposure may include the following: Severe stomach pain. Nausea, vomiting.

Skin contact Causes severe burns. Symptoms following overexposure may include the following: Pain or irritation. Redness. Blistering may occur.

Eye contact Causes serious eye damage. Symptoms following overexposure may include the following: Pain. Profuse watering of the eyes. Redness.

4.3. Indication of any immediate medical attention and special treatment needed

Notes for the doctor Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media The product is not flammable. Extinguish with alcohol-resistant foam, carbon dioxide, dry powder or water fog. Use fire-extinguishing media suitable for the surrounding fire.

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.

5.2. Special hazards arising from the substance or mixture

Specific hazards Containers can burst violently or explode when heated, due to excessive pressure build-up. Severe corrosive hazard. Water used for fire extinguishing, which has been in contact with the product, may be corrosive.

Hazardous combustion products Thermal decomposition or combustion products may include the following substances: Very toxic or corrosive gases or vapours.

5.3. Advice for firefighters

Protective actions during firefighting Avoid breathing fire gases or vapours. Evacuate area. Keep upwind to avoid inhalation of gases, vapours, fumes and smoke. Cool containers exposed to heat with water spray and remove them from the fire area if it can be done without risk. Cool containers exposed to flames with water until well after the fire is out. If a leak or spill has not ignited, use water spray to disperse vapours and protect men stopping the leak. Avoid discharge to the aquatic environment. Control run-off water by containing and keeping it out of sewers and watercourses. If risk of water pollution occurs, notify appropriate authorities.

Special protective equipment for firefighters Regular protection may not be safe. Wear chemical protective suit. Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing. Firefighter's clothing conforming to European standard EN469 (including helmets, protective boots and gloves) will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

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Personal precautions Wear protective clothing as described in Section 8 of this safety data sheet. No action shall be taken without appropriate training or involving any personal risk. Do not touch or walk into spilled material. Avoid inhalation of vapours and spray/mists. Use suitable respiratory protection if ventilation is inadequate. Avoid contact with skin and eyes.

6.2. Environmental precautions

Environmental precautions Avoid discharge into drains or watercourses or onto the ground. Avoid discharge to the aquatic environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up Wear protective clothing as described in Section 8 of this safety data sheet. Clear up spills immediately and dispose of waste safely. This product is corrosive. Small Spillages: Collect spillage. Large Spillages: Absorb spillage with non-combustible, absorbent material. The contaminated absorbent may pose the same hazard as the spilled material. Collect and place in suitable waste disposal containers and seal securely. Label the containers containing waste and contaminated materials and remove from the area as soon as possible. Flush contaminated area with plenty of water. Wash thoroughly after dealing with a spillage. Dangerous for the environment. Do not empty into drains. For waste disposal, see Section 13.

6.4. Reference to other sections

Reference to other sections For personal protection, see Section 8. See Section 11 for additional information on health hazards. See Section 12 for additional information on ecological hazards. For waste disposal, see Section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Usage precautions Read and follow manufacturer's recommendations. Wear protective clothing as described in Section 8 of this safety data sheet. Keep away from food, drink and animal feeding stuffs. Handle all packages and containers carefully to minimise spills. Keep container tightly sealed when not in use. Avoid the formation of mists. Avoid inhalation of vapours and spray/mists. This product is corrosive. Immediate first aid is imperative. Do not handle until all safety precautions have been read and understood. Do not handle broken packages without protective equipment. Do not reuse empty containers.

Advice on general occupational hygiene Wash promptly if skin becomes contaminated. Take off contaminated clothing. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Storage precautions Store away from incompatible materials (see Section 10). Keep only in the original container. Keep container tightly closed, in a cool, well ventilated place. Keep containers upright. Protect containers from damage.

Storage class Corrosive storage.

7.3. Specific end use(s)

Specific end use(s) The identified uses for this product are detailed in Section 1.2.

SECTION 8: Exposure controls/Personal protection

8.1. Control parameters

Occupational exposure limits

No classified ingredients, or those having occupational exposure limits, present above the levels of disclosure.

O,O'-Bis(2-aminopropyl)polypropylene glycol

No exposure limits known for ingredient(s).

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8.2. Exposure controls

Protective equipment



Appropriate engineering controls

Provide adequate ventilation. Observe any occupational exposure limits for the product or ingredients. Respiratory protection complying with an approved standard should be worn if a risk assessment indicates inhalation of contaminants is possible.

Eye/face protection

Wear tight-fitting, chemical splash goggles or face shield. If inhalation hazards exist, a full-face respirator may be required instead. Personal protective equipment for eye and face protection should comply with European Standard EN166.

Hand protection

Wear protective gloves. To protect hands from chemicals, gloves should comply with European Standard EN374. Laminate of polyethylene and ethylene vinyl alcohol (PE/EVOH). Neoprene. Butyl rubber. Nitrile rubber. Rubber (natural, latex). Gloves made from the following material may provide suitable chemical protection: Considering the data specified by the glove manufacturer, check during use that the gloves are retaining their protective properties and change them as soon as any deterioration is detected. The breakthrough time for any glove material may be different for different glove manufacturers. Frequent changes are recommended.

Other skin and body protection

Appropriate footwear and additional protective clothing complying with an approved standard should be worn if a risk assessment indicates skin contamination is possible. Wear appropriate clothing to prevent any possibility of skin contact.

Hygiene measures

Wash after use and before eating, smoking and using the toilet. Do not eat, drink or smoke when using this product.

Respiratory protection

Respiratory protection complying with an approved standard should be worn if a risk assessment indicates inhalation of contaminants is possible. Ensure all respiratory protective equipment is suitable for its intended use and is 'CE'-marked. Check that the respirator fits tightly and the filter is changed regularly. Gas and combination filter cartridges should comply with European Standard EN14387. Full face mask respirators with replaceable filter cartridges should comply with European Standard EN136. Half mask and quarter mask respirators with replaceable filter cartridges should comply with European Standard EN140.

Environmental exposure controls

Keep container tightly sealed when not in use. Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	Clear liquid.
Colour	Colourless.
Odour	Characteristic.
pH	pH (concentrated solution): 11.7
Initial boiling point and range	232°C
Flash point	128°C Closed cup.
Upper/lower flammability or explosive limits	Upper flammable/explosive limit: 5% Lower flammable/explosive limit: 0.7%

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Vapour pressure	1 hPa @ 100°C
Relative density	0.948 @ 25°C
Solubility(ies)	100 g/l water @ 20°C
Viscosity	5.46 mm ² /s

9.2. Other information

Other information	No information required.
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SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity	See the other subsections of this section for further details.
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10.2. Chemical stability

Stability	Stable at normal ambient temperatures and when used as recommended. Stable under the prescribed storage conditions.
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10.3. Possibility of hazardous reactions

Possibility of hazardous reactions	No potentially hazardous reactions known.
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10.4. Conditions to avoid

Conditions to avoid	There are no known conditions that are likely to result in a hazardous situation.
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10.5. Incompatible materials

Materials to avoid	Strong oxidising agents. Acids.
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10.6. Hazardous decomposition products

Hazardous decomposition products	Does not decompose when used and stored as recommended. Thermal decomposition or combustion products may include the following substances: Corrosive gases or vapours. Oxides of carbon. Oxides of nitrogen.
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SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity - oral

Notes (oral LD ₅₀)	2,885.3 mg/kg, Oral, Rat
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Acute toxicity - dermal

Notes (dermal LD ₅₀)	2,980 mg/kg, Dermal, Rabbit
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Acute toxicity - inhalation

Notes (inhalation LC ₅₀)	0.74 mg/l, 8 hours, Rat
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Skin corrosion/irritation

Animal data	Skin Corr. 1C - H314 Causes severe burns.
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Serious eye damage/irritation

Serious eye damage/irritation	Corrosive to skin. Corrosivity to eyes is assumed.
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Respiratory sensitisation

Respiratory sensitisation	Based on available data the classification criteria are not met.
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Skin sensitisation

Skin sensitisation	Based on available data the classification criteria are not met.
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Germ cell mutagenicity

Genotoxicity - in vitro Does not contain any substances known to be mutagenic.

Carcinogenicity

Carcinogenicity Based on available data the classification criteria are not met.

IARC carcinogenicity None of the ingredients are listed or exempt.

Reproductive toxicity

Reproductive toxicity - fertility Based on available data the classification criteria are not met.

Reproductive toxicity - development Based on available data the classification criteria are not met.

Specific target organ toxicity - single exposure

STOT - single exposure Not classified as a specific target organ toxicant after a single exposure.

Specific target organ toxicity - repeated exposure

STOT - repeated exposure Not classified as a specific target organ toxicant after repeated exposure.

Aspiration hazard

Aspiration hazard Based on available data the classification criteria are not met.

General information

The severity of the symptoms described will vary dependent on the concentration and the length of exposure.

Inhalation

Corrosive to the respiratory tract. Symptoms following overexposure may include the following: Severe irritation of nose and throat.

Ingestion

May cause chemical burns in mouth, oesophagus and stomach. Symptoms following overexposure may include the following: Severe stomach pain. Nausea, vomiting.

Skin contact

Causes severe burns. Symptoms following overexposure may include the following: Pain or irritation. Redness. Blistering may occur.

Eye contact

Causes serious eye damage. Symptoms following overexposure may include the following: Pain. Profuse watering of the eyes. Redness.

Route of exposure

Ingestion Inhalation Skin and/or eye contact

Target organs

No specific target organs known.

SECTION 12: Ecological information

12.1. Toxicity

Toxicity Aquatic Chronic 3 - H412 Harmful to aquatic life with long lasting effects.

Acute aquatic toxicity

Acute toxicity - fish LC₅₀, 96 hours: >15 mg/l, Oncorhynchus mykiss (Rainbow trout)

Acute toxicity - aquatic invertebrates EC₅₀, 48 hours: 80 mg/l, Daphnia magna

12.2. Persistence and degradability

Persistence and degradability Not readily biodegradable.

12.3. Bioaccumulative potential

Bioaccumulative potential No data available on bioaccumulation.

12.4. Mobility in soil

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Mobility No data available.

12.5. Results of PBT and vPvB assessment

Results of PBT and vPvB assessment This product does not contain any substances classified as PBT or vPvB.

12.6. Other adverse effects

Other adverse effects Harmful to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

General information The generation of waste should be minimised or avoided wherever possible. Reuse or recycle products wherever possible. This material and its container must be disposed of in a safe way. When handling waste, the safety precautions applying to handling of the product should be considered. Care should be taken when handling emptied containers that have not been thoroughly cleaned or rinsed out. Empty containers or liners may retain some product residues and hence be potentially hazardous.

Disposal methods Do not empty into drains. Dispose of surplus products and those that cannot be recycled via a licensed waste disposal contractor. Waste, residues, empty containers, discarded work clothes and contaminated cleaning materials should be collected in designated containers, labelled with their contents. Incineration or landfill should only be considered when recycling is not feasible.

SECTION 14: Transport information

General For limited quantity packaging/limited load information, consult the relevant modal documentation using the data shown in this section.

14.1. UN number

UN No. (ADR/RID) 2735

UN No. (IMDG) 2735

UN No. (ICAO) 2735

UN No. (ADN) 2735

14.2. UN proper shipping name

Proper shipping name (ADR/RID) POLYAMINES, LIQUID, CORROSIVE, N.O.S (CONTAINS O,O'-Bis(2-aminopropyl)polypropylene glycol)

Proper shipping name (IMDG) POLYAMINES, LIQUID, CORROSIVE, N.O.S (CONTAINS O,O'-Bis(2-aminopropyl)polypropylene glycol)

Proper shipping name (ICAO) POLYAMINES, LIQUID, CORROSIVE, N.O.S (CONTAINS O,O'-Bis(2-aminopropyl)polypropylene glycol)

Proper shipping name (ADN) POLYAMINES, LIQUID, CORROSIVE, N.O.S (CONTAINS O,O'-Bis(2-aminopropyl)polypropylene glycol)

14.3. Transport hazard class(es)

ADR/RID class 8

ADR/RID classification code C7

ADR/RID label 8

IMDG class 8

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ICAO class/division 8

ADN class 8

Transport labels



14.4. Packing group

ADR/RID packing group III

IMDG packing group III

ICAO packing group III

ADN packing group III

14.5. Environmental hazards

Environmentally hazardous substance/marine pollutant

No.

14.6. Special precautions for user

Always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

EmS F-A, S-B

ADR transport category 3

Emergency Action Code 2X

Hazard Identification Number 80
(ADR/RID)

Tunnel restriction code (E)

14.7. Transport in bulk according to Annex II of MARPOL and the IBC Code

Transport in bulk according to Not applicable.

Annex II of MARPOL 73/78

and the IBC Code

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

National regulations	Health and Safety at Work etc. Act 1974 (as amended). The Carriage of Dangerous Goods and Use of Transportable Pressure Equipment Regulations 2009 (SI 2009 No. 1348) (as amended) ["CDG 2009"]. EH40/2005 Workplace exposure limits.
EU legislation	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) (as amended). COMMISSION REGULATION (EU) 2015/830 of 28 May 2015. Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures (as amended).

15.2. Chemical safety assessment

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No chemical safety assessment has been carried out.

Inventories

EU - EINECS/ELINCS

None of the ingredients are listed or exempt.

SECTION 16: Other information

Abbreviations and acronyms used in the safety data sheet

ADR: European Agreement concerning the International Carriage of Dangerous Goods by Road.
ADN: European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways.
RID: European Agreement concerning the International Carriage of Dangerous Goods by Rail.
IATA: International Air Transport Association.
ICAO: Technical Instructions for the Safe Transport of Dangerous Goods by Air.
IMDG: International Maritime Dangerous Goods.
CAS: Chemical Abstracts Service.
ATE: Acute Toxicity Estimate.
LC₅₀: Lethal Concentration to 50 % of a test population.
LD₅₀: Lethal Dose to 50% of a test population (Median Lethal Dose).
EC₅₀: 50% of maximal Effective Concentration.
PBT: Persistent, Bioaccumulative and Toxic substance.
vPvB: Very Persistent and Very Bioaccumulative.

Classification abbreviations and acronyms

Eye Dam. = Serious eye damage
Skin Corr. = Skin corrosion
Aquatic Chronic = Hazardous to the aquatic environment (chronic)

Classification procedures according to Regulation (EC) 1272/2008

Skin Corr. 1C - H314: : Calculation method. Aquatic Chronic 3 - H412: : Calculation method.

Training advice

Only trained personnel should use this material.

Revision date

26/05/2020

Revision

6

Supersedes date

26/05/2017

SDS number

5148

Hazard statements in full

H314 Causes severe skin burns and eye damage.
H412 Harmful to aquatic life with long lasting effects.

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty, guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.